

Receiving Report

Date: 9/8/4
 Supplier: M. G. W.

Batch No: M111957
 Dart P/O: 5898

Packing Slip: Yes ☒ No ☐
 Invoice: Yes ☐ No ☒
 Receipt: Cash ☐ Cr ☒

Release Note Attached: Yes ☒ No ☐ N/A ☐
 Waybill Attached: Yes ☐ No ☒ N/A ☐
 Shipment Complete: Yes ☒ No ☐ N/A ☐
 QC6 Inspection ☒ N/A ☐
 Work Order: 58106109 N/A ☐

Discrepancies

Part Number	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments
M347 R0700		21	0	0	21	

Initials of receiver (if shipment OK) Level 12

Production/Admin: DP/06/09
 Date: RCP 11202
 Received/Costing: CA
 Initial: CA

Location _____



Magna Stainless
5775 Kieran St, Saint-Laurent QC H4S 0A3
Phone: (514) 339-1211 Watts: 1-800-363-6646 Fax: (514) 339-1105

INVOICE

Pg 1 of 1 I012242

SOLD TO:

DART AEROSPACE LTD
1270 ABERDEEN STREET
HAWKESBURY , ON
K6A 1K7

RECEIVED JUN 11 2009

SHIP TO:

DART AEROSPACE LTD
1270 ABERDEEN STREET
HAWKESBURY , ON
K6A 1K7

MTR: Y

INVOICE DATE:	06/04/09
ORDER DATE:	06/01/09
SHIP DATE:	06/04/09
ORDER NUMBER:	W013463
PURCHASE ORDER:	8898

Currency		Sales Person		Ship Via		F.O.B.		Terms	
CANADIAN DOLLARS		ERYCK BLAIS		NIR:R-557065-1		PREPAID		NET 30 DAYS	
Ln	Back Ordered	Ordered	Unit	Description		Shipped		Price Per	Value
		1	PC	STAINLESS FLATS SFL 304 HR 1/2" x 2-1/2" x R/L L027360 13'4" 1 PC/60 LB		1 UN		250.00	250.00

06/05/09 16:00:29

Merchandise:	250.00
Surcharges:	
No Tax Costs:	
GST	12.50
Total Due:	262.50

Title to the goods sent out on this invoice remains with Magna Stainless Div of CSM ULC until such time as this invoice has been paid in full. Unless otherwise noted terms are 30 days. Interest accrues on all overdue accounts at the rate of 1.5% per month compounded monthly.

Q.S.T. # 1213236471
G.S.T. # 881565899 RT0001

Acciaierie Valbruna S.p.A.



36100 VICENZA (Italia) - Viale della scienza, 25 z.i.
Stab.: 39100 BOLZANO (Italia) - Via A. Volta, 4

Cliente / Besteller/Purchaser/Clien
VALBRUNA CANADA LTD
8724 HOLGATE CRESCENT
CDN-MILTON, ONT L5T 5Z1-CAN

Produttore: ACCIAIERIE VALBRUNA S.P.A.
Hersteller/Usine producer

Avviso di Spedizione: D-VI08030460
Lieferanzeige/Packing list/B.L.

Ordine nr: 810002065 stock - canada
Bestell/Nr order/Commande

CERTIFICATO DI COLLAUDO ABNAHMEPRUEFZEUGNIS INSPECTION CERTIFICATE CERTIFICAT DE RECEPTION EN 10204 (2005) , 3.1

Certificato nr: MEST693871/2008/
Prüfung/Test/Essai

Conferma ordine nr: EI08011673
Werks-Our Order/Fol nr.

Marchio di Fabbrica:
Zeichen des Werksschwermetalls
Trade mark
Sijle de fabriek producer

Punzone del Collaudatore:
Stempel des Werkssachverständigen
Inspector's stamp/Pointon de l'assesseur



Oggetto Prove: - Annealed Cold Drawn
Prüfungsgenstand/Item inspected/Inspection

Tipo di Elaborazione: E+AOD
Erfolherstellungsart/Making process/Mode d'elaboration

Specifiche:
Anforderungen / Requirements / Exigences

VAL CANADA 2 303 A,CF
ASTM A314 97 S30300
DOD-F-24669 6 S30300
(0) SEC-II PT.A 2007 EDITION

AMS 5640 U TYPE1
ASTM A320 2008 B8F
MIL-S-862 B/1 303

ASME SA320 2007 B8F (0)
ASTM A582 2005 S30300
QQ-S-764 B/2 303

Qualità: T-303
Werkstoff/Güterbezeichnung

Marca: MV188ZHS MAXIVAL
Markenbezeichnung/Brand/ Marque

Punzonatura: 303
Kontrollzeichnung/Marking/Markierung

Pos. nr. Pos. nr. No. de poste	Oggetto Gegenstand Product description Beschreibung du produit	Dimensioni - In Abmessungen Dimension Dimensions	Tolleranza Tolleranz Allowance Tolérance	Lunghezza - In Länge Length Longueur	Colata Schmelze Heat Coulée	Pezzi Stückzahl Pieces Pièces	Peso - LB Gewicht Weight Poids	Lotto nr. Losn. Lot nr. Lot nr.
0010	Round	0,7500	484-06B	146 / 146	422248		3.292	814100580

Sono state soddisfatte tutte le condizioni richieste
Die gestellten Anforderungen sind d. Anlage erfüllt
The material has been furnished in accordance with the requirements
Le matériel a été livré conforme aux exigences

Controllo antiemulsione: OK
Verschleißprüfung: spectralanalyse durchgeführt
Antemulsion testing performed: OK
Contrôle antiémulsion: satisfaisant

Controllo visivo e dimensionale: soddisfa le esigenze:
Bosichtigung und Ausmessung: ohne Beanstandung
Visual inspection and dimensional checks satisfactory
Contrôle visuel et dimensionnel: satisfaisant

TEST	Prova/Probes Specimen/Éprouvette Longshore Spec. Transverse Spec. Longshore Spec. Transverse Spec. Longshore Spec. Transverse Spec.	°F	Posiz. Stellung Position Position	Snervamento Streckgrenze Yield Stress Lower yield point Rp 0,2% K.s.i.	Snervamento Streckgrenze Yield Stress Lower yield point	Resistenza Zugfestigkeit Tensile strength Resistance à la traction Rm K.s.i.	Allungamento Zugdehnung Elongation Allongement E 4d %	Strizione Empfängerung Reduction of area Striction RA %	Resistenza Kerzschlagzeit Impact Value Resistance	Durezza Härte Hardness Dureté HB
Valori richiesti 1 Anforderungen/Required values Valeurs demandées		min max		30	-	75	35	50	-	140 241
A	12,5	68	L	68	-	100	46	53	-	236

1) L=longitudinale; T=transversale; Q=transversale; T=transversale

Analisi chimica

Chemische Zusammensetzung/Chemical Analysis/Analyse chimique

Colata/Heat Schmelze/Heat	min - max 0.150	1.00	2.00	17.00 19.00	0.60	1.00	8.00 10.00	0.15	0.15 0.40	0.40	-	-	-	-	-
C %	Si %	Mn %	Cr %	Mo %	Cu %	Ni %	Co %	P %	S %	Zr %	-	-	-	-	-
422248	0,041	0,48	1,86	17,27	0,43	0,60	8,21	0,071	0,03	0,34	0,01	-	-	-	-

Produced without class I-II Ozone depleting substances.

Solution heat treated free from continuous carbide network.

Annealing temperature: 1940°F for 0.5 h/water.

Micro and macro etch test: OK

Material is DFARS Compliant

Melted and manufactured in Italy No welding or weld repair Material free from Mercury or radio-activity contamination
The Quality Management System is Certified acc. Pressure Equipment Directive (97/23/EC) Annex 1, s. 4.3 by TÜV and LLOYD'S

Vicenza, 14/11/08
VICONOR
(2nd. MCER)

Il collaudatore di stabilimento / der Werkssachverständiger / Works inspector / L'agent d'usine

M. Rizzotto

Pagina - 1 di 1

CUSTOMER INFORMATION

DART AEROSPACE LTD
1270 ABERDEEN STREET

HAWKESBURY, ON K6A1K7

Ship Date: 06/04/09

Ship Via: NIR:R:557065-1

PRODUCT INFORMATION

SRB 303 L CD 3/4" x 12'2"

Heat: 422248

Location: G4A

Qty: 38 LB Pcs: 2

ORDER INFORMATION

Order No: I012200



Line: 0001 - Tag 1 Of 1

Customer PO: 8898

MAGNA STAINLESS INC.

5775 Rue Kieran Saint-Laurent, QC H4S0A3

06/03/09 10:05:19

VIRAJ PROFILES LIMITED

F/QAD/08

10, IMPERIAL CHAMBERS 1ST FLOOR
WILSON RD, BALLARD ESTATE
MUMBAI - 400 038 INDIA

TEST CERTIFICATE**CUSTOMER :**

ORDER NO.
P00897

PACKING
LIST NO.
PROF/39905

INSPECTION NO
PROF/39905/10

DATE
16/11/2008

BUNDLE NO.
5617026

GRADE
304/304L

DESCRIPTION :

STAINLESS STEEL ANGLE AND FLAT BARS

CP 09.06.08

HOT ROLLED ANNEALED & PICKLED

SIZE (INC)	SHAPE	TOLERANCE	LENGTH (FT)	PIECES	WEIGHT (LBS)
2 1/2" X 1/2"	FLAT	ASTM A484	12' - 14'	26	1526

CHEMICAL ANALYSIS

HEAT NO. 78929

C	Mn	Si	S	P	Ni	Cr	Mo	Cu	N	Co
0.023	1.78	0.52	0.023	0.038	8.10	18.25	0.32	0.43	0.079	0.12

TEST RESULT

.2% YIELD STRENGTH KSI	TENSILE STRENGTH KSI	ELONGATION %	REDUCTION OF AREA %	HARDNESS BHN	GRAIN SIZE
44	93	48	60	191	7

Specification :

MATERIAL CONFORMS TO UNS # S 30400/S30403, ASTM A276-03, COND.A, A479/A479M-01, +S2.1, COND. A, ASME SA479/479M-01, +S2.1, AMS 5639H/AMS 5647H, SAE AMS QQS-763. DIMENSIONAL TOLERANCES AS PER ASTM A484/A484M-00. IGC TEST (INTERGRANULAR CORROSION) FOUND SATISFACTORY AS PER ASTM A262-01, PRACTICE-E. TEST CERTIFICATION CONFORMING TO EN 10204-3.1. GRAIN SIZE PER ASTM E112 - 96. COUNTRY OF ORIGIN : INDIA

Remarks :

SOLUTION ANNEALED AT A TEMP: 1050 DEG CENTIGRADE. & WATER QUENCHED, CONDITION A PER ASTM A479. MATERIAL IS FREE FROM MERCURY CONTAMINATION, NO WELD OR WELD REPAIRS. MICROSTRUCTURE: SATISFACTORY & AUSTENITIC. COLOUR CODE : RED

We hereby certified that the material described above has been tested and complies with the terms of order/contract.

U.K.BARANWAL
GM(QA)

DART

Purchase Order

Date Jun 01, 2009	Page 1
Purchase Order Number PO00008898	

Dart Aerospace Ltd
1270 Aberdeen St
Hawksbury, Ontario K6A 1K7
Phone: (613)632-9577
Fax: (613)632-1053

FAKED

Vendor Address:

Magna Stainless
5775 rue Kieran
St Laurent, Quebec H4S 0A3
Canada
Phone (514) 339-1211
Fax (514) 339-1105

Ship To:

Main Finished Goods Location
Dart Aerospace Ltd
1270 Aberdeen St
Hawksbury, Ontario K6A 1K7

Reference	Contact	Vendor Number	PO Date	Terms	Ship Via	Expected Arrival
	--	VC-MAG002	Jun 01, 2009	N30	yours	Jun 04, 2009

Qty. Ordered	Item Number	Description	Expected Arrival	Drop-Ship	Unit Cost	UOM	Extended Price
✓ 12.0000 <i>13.4 P110</i>	M304B0500X2500	304 BAR .500 x 2.50 Comments: MATERIAL: 304/316 SRTAINLESS STEEL BAR NOTE: AISI 303 NOT ACCEPTABLE	04/06/2009	No	20.833333	f	250.00
<i>24.0000</i>	M304R0750	304 SS Roundbar .750 Comments: SAME AS ABOVE	04/06/2009	No	4.916666	f	118.00

MATERIAL CERTIFICATION
REQ'D UPON DELIVERY

Comments:

Tax Summary:
GST 18.40
ONT PST 0.00

Less: included tax

0.00

Subtotal

368.00

Total tax

18.40

Total purchase order in

CAD Dollars

386.40

Entered By: *CL* CLAYOIE

Approved By: _____

Chantal Lavoie

From: Eryck Blais [eblais@magnastainless.com]
Sent: June 1, 2009 11:34 AM
To: 'Chantal Lavoie'
Subject: RE: quote

THANK YOU
ERYCK

From: Chantal Lavoie [mailto:clavoie@dartaero.com]
Sent: Monday, June 01, 2009 11:27 AM
To: Eryck Blais
Subject: quote

Please advise price & delivery on material.
304 BAR .500" X 2.5" X 12 FT 250.00 EACH
304 ROUND BAR .750" X 24 FT 2 PCS 59.00 EACH

Thanks
Chantal

Date : Monday, 01/06/2009 11:17:28 AM

User : Chantal Lavie

AUTO PO REQUIREMENTS LIST

Job /SO Number	Seqn	Item	Supplier	Qty	Price	Date Required	Lead	Make
	0.0	825 221	VC-HAS001	50.00000000	3.0793	30/07/2009	1	N
	0.0	93695K88	VU-MCM001	50.00000000	0.2318	30/07/2009	1	N
	0.0	AELS1032130	VU-MMA001	20.00000000	0.0000	30/07/2009	0	N
	0.0	AN316A	VU-AIR002	50.00000000	100 0.0000	30/07/2009	0	N
	0.0	AN3C37A	VU-MMA001	31.00000000	100 0.0000	30/07/2009	0	N
	0.0	AN3H4A	VU-AIR002	50.00000000	50 0.2300	30/07/2009	1	N
	0.0	AN422A	VU-AIR002	200.00000000	200 0.0000	30/07/2009	0	N
	0.0	AN517A	VU-AIR002	50.00000000	50 0.1890	30/07/2009	1	N
	0.0	AN52510R7	VU-BIL001	100.00000000	100 0.0630	30/07/2009	1	N
	0.0	AN960C10	VU-MMA001	33.00000000	500 0.1500	30/07/2009	1	N
	0.0	BLRS040 11054	VU-REI001	10.00000000	20 18.2400	30/07/2009	1	N
	0.0	CHM10601	VC-AUT001	50.00000000	0.0000	30/07/2009	0	N
	0.0	CP72530	VU-MCM001	20.00000000	0.0000	30/07/2009	0	N
	0.0	D25761	VC-ALP001	100.00000000	0.0000	30/07/2009	0	N
	0.0	D2986	VC-ACR001	23.60400000	3.3525	30/07/2009	1	N
	0.0	D31881	VC-DEL002	5.00000000	0.0000	30/07/2009	0	N
	0.0	D32339	VU-MCM001	4.00000000	0.0000	30/07/2009	0	N
	0.0	D33305	VC-IND004	4.00000000	0.0000	30/07/2009	0	N
	0.0	D33307	VC-IND004	4.00000000	0.0000	30/07/2009	0	N
	0.0	D34281	VC-STU001	4.00000000	2.5000	30/07/2009	1	N
	0.0	D36191T1	VU-MCM001	4.00000000	0.0000	30/07/2009	0	N
	0.0	D38821T30	VC-BON001	63.00000000	0.0000	30/07/2009	0	N
	0.0	D38821130P	VC-BON001	10.00000000	44.9800	30/07/2009	1	N
	0.0	HK2820	VC-GEN001	10.00000000	7.7400	30/07/2009	1	N
	0.0	M304B0500X2500	VC-COP001	4.00000000	12 0.0000	30/07/2009	0	N
	0.0	M304R0750	VC-COP001	4.00000000	29 5.6800	30/07/2009	1	N
	0.0	M6061T6T0500W06	VC-MAG002	18.19629000	0.0000	30/07/2009	0	N
	0.0	M6061T6R0875	VC-CAM002	6.00000000	0.0000	30/07/2009	0	N
	0.0	M6061T6R1125	VC-CAM002	6.00000000	0.0000	30/07/2009	0	N
	0.0	M6061T6T0500W0 49	VC-COP001	40.00000000	100 0.0000	30/07/2009	0	N
	0.0	MS24694S67	VC-AVI001	50.00000000	100 0.3200	30/07/2009	1	N

174/40N Bal. 1.5" x 1.5" x 12 ft.